



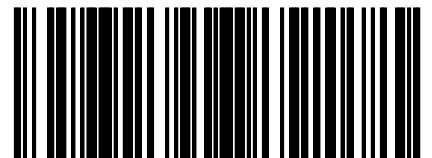
Reversible heat pumps high efficiency - Technical manual

- OUTDOOR UNIT
- HIGH EFFICIENCY
- PRODUCTION OF HOT WATER UP TO 65°C

NRK 0200-0700



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EC DECLARATION OF CONFORMITY

NRK

MODEL	
SERIAL NUMBER	
DATE	

We, the undersigned, hereby declare under our own responsibility that the assembly in question, defined as follows:

Name	NRK
Type	Reversible Heat Pump
Model	

To which this declaration refers, complies with all the provisions related to the following directives:

Direttiva Macchine: 2006/42/CE
Direttiva Compatibilità Elettromagnetica EMCD: 2014/30/UE
Direttiva PED in materia di attrezzature a pressione: 2014/68/UE

The above-mentioned declaration complies with the harmonised European standards:

CEI EN 60335-2-40: 2005	CEI EN 61000-6-1: 2007	EN378-2: 2012
CEI EN 60335-2-40/A1: 2007	CEI EN 61000-6-3: 2007	UNI EN 12735-1: 2010
CEI EN 60335-2-40/A2: 2009	CEI EN 55014-1: 2008	UNI EN 14276-1: 2011
CEI EN 60335-2-40/A13: 2012	CEI EN 55014-2: 1998	

This declaration of conformity has been released under the exclusive responsibility of the manufacturer

The person authorised to compile the technical file is Luca Martin. The product, in agreement with Directive 97/23/CE, satisfies the Total quality Guarantee procedure (form H) with certificate no. 06/270-QT3664 Rev. 8 issued by the notified body n.1131 CEC via Pisacane 46 Legnano (MI) - Italy.

Bevilacqua (VR)

Commercial Director
Luigi Zucchi

**Standards complied with
WHEN DESIGNING and
CONSTRUCTING the unit:
SAFETY**

1. Machinery directive 2006/42/CE
2. Low voltage directive LVD 2006/95/CE
3. Electromagnetic compatibility directive EMC 2004/108/CE
4. Directive regarding pressurised-devices PED 97/23/CE, EN 378,
5. UNI12735, UNI14276

ELECTRIC PART

1. CEI EN 60335-2-40,
2. CEI EN 61000-6-1/2/3/4

ACOUSTIC PART

1. ISO DIS 9614/2
intensimetric method

**PROTECTION RATING
IP24**

REFRIGERANT

This unit contains fluoride gases with greenhouse effect covered by the Kyoto Protocol. Maintenance and disposal must only be performed by qualified staff, in compliance with standards in force.

1. DESCRIPTION OF THE UNIT

The reversible heating pumps of the NRK series were designed to meet the requirements of the systems where both cooled water for environment cooling and high temperature water for heating are required. The compressor with additional vapour admission in the compression cycle allows to obtain hot water temperatures up to 65°C and an increase of the operating limits with regards to outside temperatures of up to -20°C.

Maximum reliability

Multi-circuit unit designed to provide the maximum efficiency both with full load and partial loads, guaranteeing operating continuity should one of the circuits stop to facilitate maintenance. Having several compressors and circuits ensures control of more steps of power yielded in both modes.

Renewable Energy for the redevelopment of the environments

These high temperature units are commonly used in the requalification of buildings where the replacement of centralised boilers is required, and preservation of the existing heating system (including radiators) is needed.

This scenario is frequent for buildings like schools or offices, but can also applied to residential complexes like condominiums, where requalification expenses need to be limited, while offering at the same time a renewable energetic source such as the heat pump. Another advantage is the possibility to manage hot water production for heating (or even domestic hot water) as well as the cooled water for summer conditioning with the same machine.

Integrated hydronic kit To get a solution that offers economic savings and facilitates the installation, these units may be configured with an integrated hydronic kit.

The kit consists of the main hydraulic components and is available in many configurations with single pump or with reserve pump, with low or high head and accumulator. (see configurator)

Extended operating range

Full operation with outside temperatures of up to -20°C and hot water production up to 65°C

MODEL

Basic model

Standard reversible heat pump without partial heat recovery.

Model with partial heat recovery (desuperheater)

Reversible heat pump complete with partial heat recovery. The refrigerant/water heat exchanger is placed in all circuits upstream the condenser and its size ensure heat recovery for hot water production which may be used as domestic hot water or other use.

VERSION

NRK_HA

Versions with high efficiency configurations beyond the A-class efficiency required by Eurovent.

NRK_HE

Low noise A-class high efficiency versions. This version is equipped with sound insulation dedicated to the compressor compartment and the reduction of the fan revolutions. Since the speed of the fans is electronically controlled, it will be automatically increased to keep ensuring good unit operation in the event of critical ambient conditions.

2. UNIT CONFIGURATOR

	Code
1,2,3	NRK
4,5,6,7	SIZE
	0200 - 0280 - 0300 - 0330 - 0350 - 0500 - 0550 - 0600 - 0650 - 0700 (1)
8	FIELD OF APPLICATION
	° Standard (leaving water temperature down to 4°C)
9	MODEL
H	Heat pumps
10	TOTAL RECOVERY
	° Without recovery
D	With desuperheater
11	VERSION
A	High efficiency
E	High efficiency in low noise operation
11	COIL
	° Aluminium
R	Copper
S	Tinned copper
V	In painted aluminium-copper (epoxy paint)
11	FANS
	° Standard
M	High static pressure (2)
J	High static pressure Inverter (3)
12	POWER SUPPLY
	° 400V/3N/50Hz with circuit breakers
13,14	System integrated hydronic module
00	without pumps or buffer tank
01	Buffer tank and n° 1 low head pump
02	Buffer tank and n° 2 low head pump
03	Buffer tank and n° 1 high head pump
04	Buffer tank and n° 2 high head pump
05	n°1 low head pump and buffer tank (with holes for immersion heaters) (4)
06	n°2 low head pump and buffer tank (with holes for immersion heaters) (4)
07	n°1 low high pump and buffer tank (with holes for immersion heaters) (4)
08	n°2 low high pump and buffer tank (with holes for immersion heaters)(4)
P1	n° 1 low head pump
P2	n° 2 low head pump
P3	n° 1 high head pump
P4	n° 2 high head pump

(1) The size 0200-0280-0300-0330 only available in low noise version "HE"

(2) Only size 0200÷0330

(3) Only size 0350÷0700

(4) The buffer tank with holes and supplementary electric heaters leave the factory with plastic protection caps. Before loading the system, if the installation of an electric heater is not envisaged it is compulsory to replace the plastic caps.

Description	0200	0280	0300	0330	0350	0500	0550	0600	0650	0700
FANS										
° Standard	•	•	•	•	•	•	•	•	•	•
M High static pressure	•	•	•	•	No	No	No	No	No	No
J High static pressure Inverter	No	No	No	No	•	•	•	•	•	•

3. CECK LIST

Component	Model	TOTAL RECOVERY		HYDRONIC KIT				
		NOTE	Without recovery	with Desuperheater	00	01-03	02-04	P1-P3
REFRIGERANT CIRCUITS								
n°2 refrigerant circuit indipendenti ad R410A			•	•	•	•	•	•
Scroll compressor			•	•	•	•	•	•
Cycle reversing valve			•	•	•	•	•	•
High pressure trasducer			•	•	•	•	•	•
Low pressure trasducer			•	•	•	•	•	•
High pressure switch			•	•	•	•	•	•
Low pressure switch			-	-	-	-	-	-
Source side heat exchanger (Finned pack)			•	•	•	•	•	•
No-return valves			•	•	•	•	•	•
Deydrator filter			•	•	•	•	•	•
Indicator for liquid			•	•	•	•	•	•
Stafty valve HP branch			-	-	-	-	-	-
Stafty valve LP branch			•	•	•	•	•	•
Shut-off valves			•	•	•	•	•	•
Economiser electronic thermostatic valve			•	•	•	•	•	•
Economiser			•	•	•	•	•	•
Solenoid valve			•	•	•	•	•	•
Thermostatic valve			•	•	•	•	•	•
System side heat exchanger (plate exchanger)			•	•	•	•	•	•
Liquid storage tank			•	•	•	•	•	•
Liquid separators			•	•	•	•	•	•
Desuperheater (plate exchanger)			-	•	•	•	•	•
HYDRAULIC CIRCUIT								
System side								
System side heat exchanger (plate)			•	•	•	•	•	•
Electrical heater exchanger			•	•	•	•	•	•
Water filter			•	•	•	•	•	•
Flow switch			•	•	•	•	•	•
Pressure switch			-	-	-	-	-	-
Safety valve			-	-	•	•	-	-
Air vent valve			-	-	-	-	-	-
Automatic air vent valve			•	•	•	•	•	•
Charger plant			-	-	-	-	-	-
Probe inlet water temperature			•	•	•	•	•	•
Probe outlet water temperature			-	-	-	-	-	-
Buffer tank			-	-	•	•	-	-
n° 1 pump			-	-	•	-	•	-
n° 2 pumps (n°1 on, n°1 stand-by)			-	-	-	•	-	•
No-return valves			-	-	-	•	-	•
Expansion vessel			-	-	-	•	•	•
Discharge valve			•	•	•	•	•	•
Recovery side (Desuperheater if this)								
Recovery side heat exchanger (desuperheater)				•				
Electrical heater exchanger				•				
Water filter				•				
Flow switch				-				
Pressure switch				-				
Safety valve				-				
Air vent valve				-				
Automatic air vent valve				•				
Charger plant				-				
Probe inlet water temperature				-				
Probe outlet water temperature				-				
Buffer tank				-				
n° 1 pump				-				
n° 2 pumps (n°1 on, n°1 stand-by)				-				
no-return valves				-				
Expansion vessel				-				
Discharge valve				•				

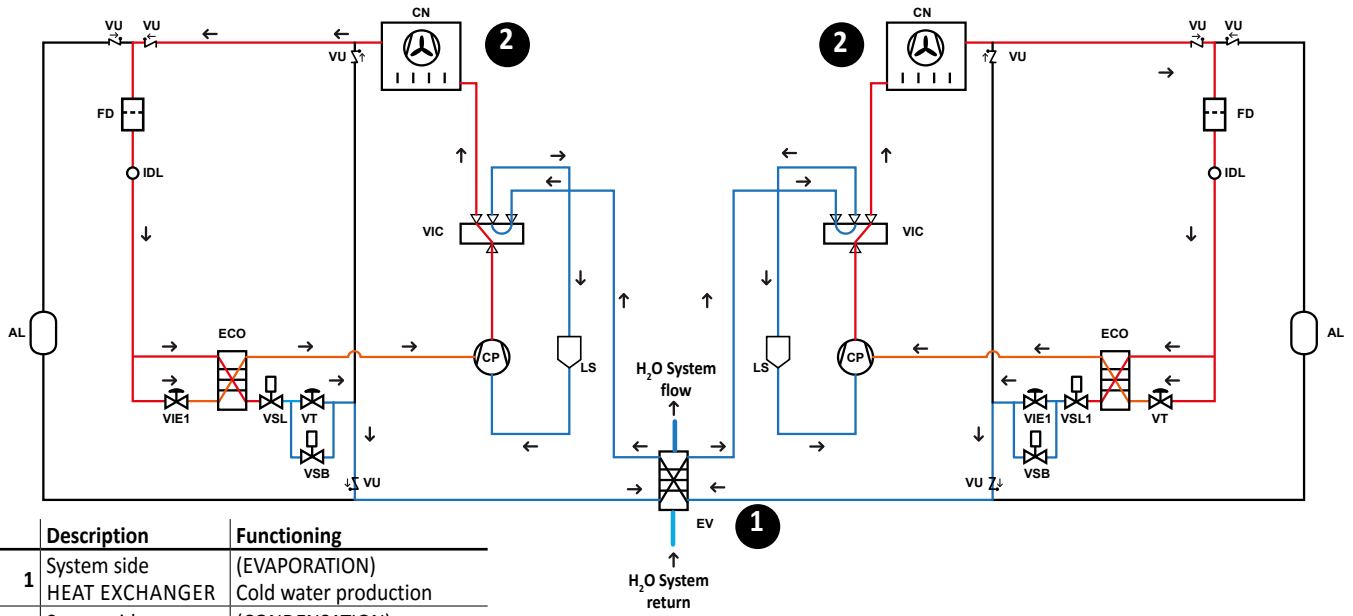
Component	Model	TOTAL RECOVERY		HYDRONIC KIT				
	NOTE	Without recovery	with Desuperheater	00	01-03	02-04	P1-P3	P2-P4
FAN GROUP								
Standard fans		•	•	•	•	•	•	•
High static pressure (with static pressure)	(1)	•	•	•	•	•	•	•
High static pressure Inverter (with static pressure)	(1)	•	•	•	•	•	•	•
Condensation pressure controller (DCPX)		•	•	•	•	•	•	•

- not available
- standard

(1) For the availability of the **larger fans and inverters (depending on the size)**, please refer to the configurator

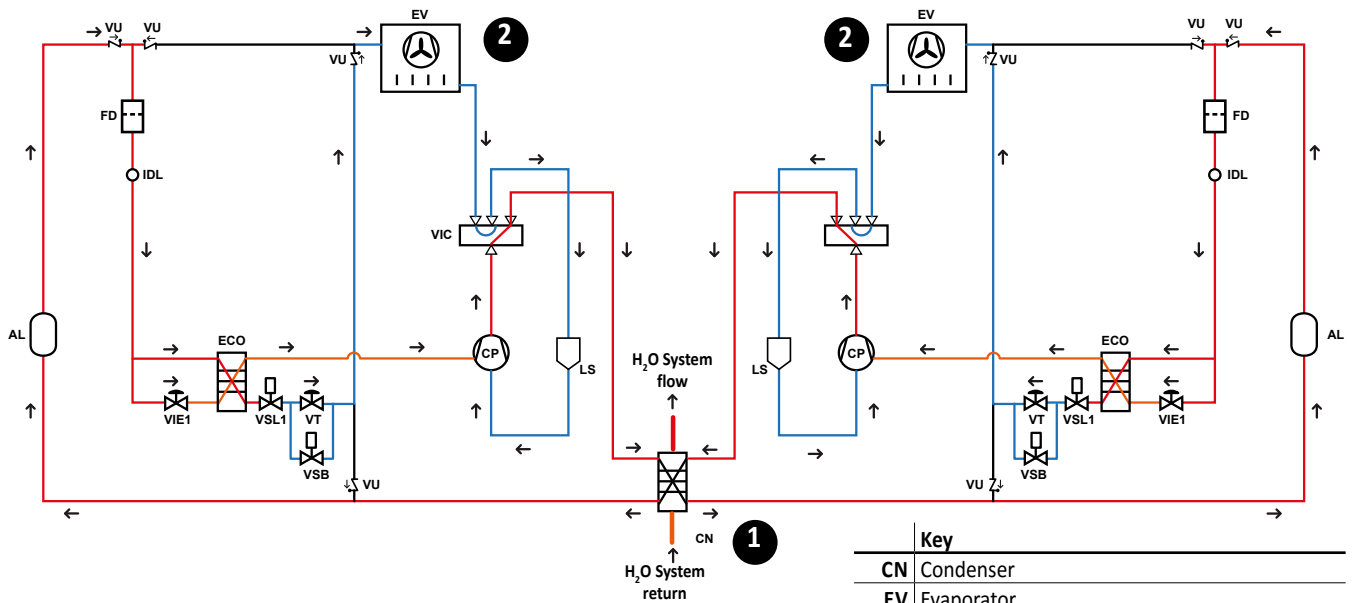
4. OPERATIONAL PRINCIPLE DIAGRAMS

4.1. (NRK0200÷0350) COLD WATER PRODUCTION ONLY TO SYSTEM



Description	Functioning
1 System side HEAT EXCHANGER	(EVAPORATION) Cold water production
2 Source side HEAT EXCHANGER	(CONDENSATION) Heat exchange with air

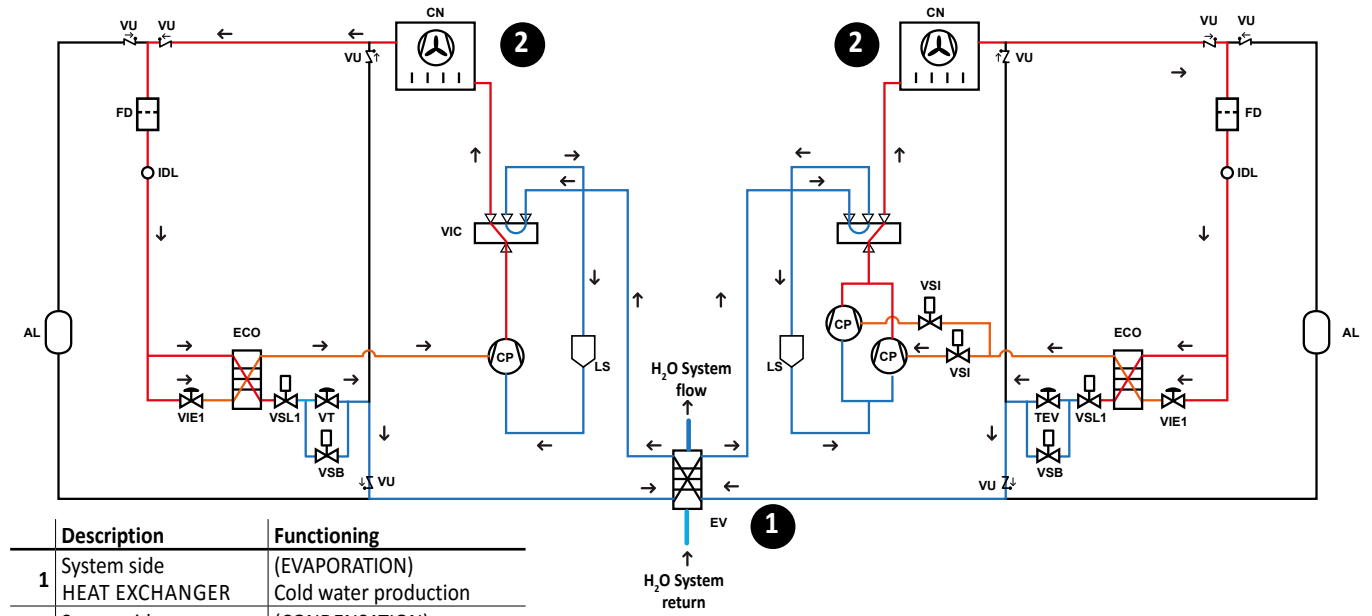
4.2. (NRK0200÷0350) HOT WATER PRODUCTION ONLY TO SYSTEM



Key	
CN	Condenser
EV	Evaporator
CP	Compressor
AL	Liquid storage tank
VU	One-way valve
FD	Dehydrator filter
IDL	Liquid indicator
VIE	Economiser electronic thermostatic valve
ECO	Economizer
VSL	Solenoyd valve
VT	Thermostatic valve
VSB	Solenoid valve by-pass
LPT	Low pressure trasducer
LS	Liquid separator
VIC	Cycle reversing valve

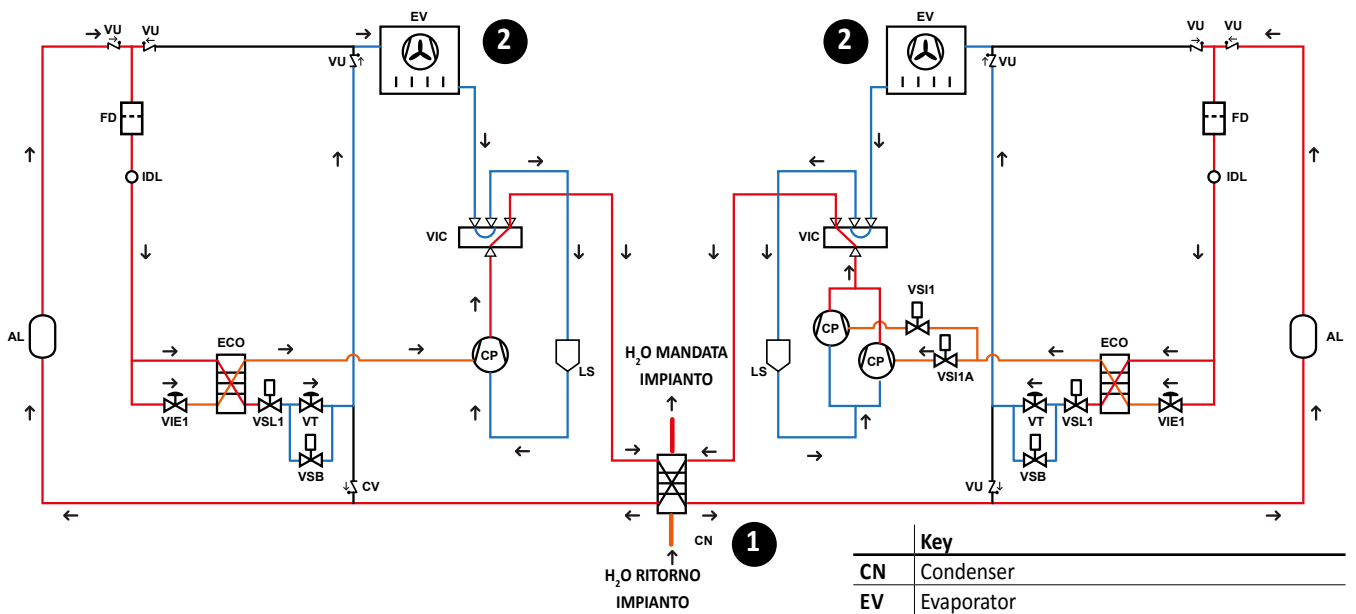
Description	Functioning
1 System side HEAT EXCHANGER	(CONDENSATION) Hot water production
2 Source side HEAT EXCHANGER	(EVAPORATION) Heat exchange with air

4.3. (NRK0500) COLD WATER PRODUCTION ONLY TO SYSTEM



Description	Functioning
1 System side HEAT EXCHANGER	(EVAPORATION) Cold water production
2 Source side HEAT EXCHANGER	(CONDENSATION) Heat exchange with air

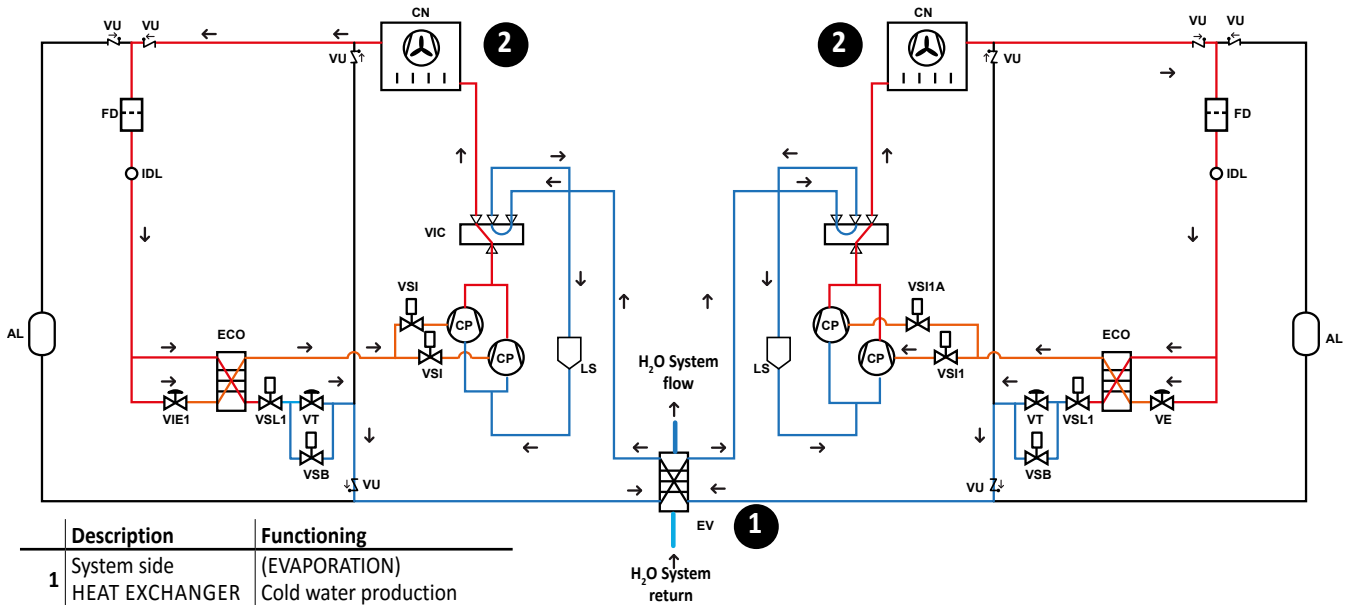
4.4. (NRK0500) HOT WATER PRODUCTION ONLY TO SYSTEM



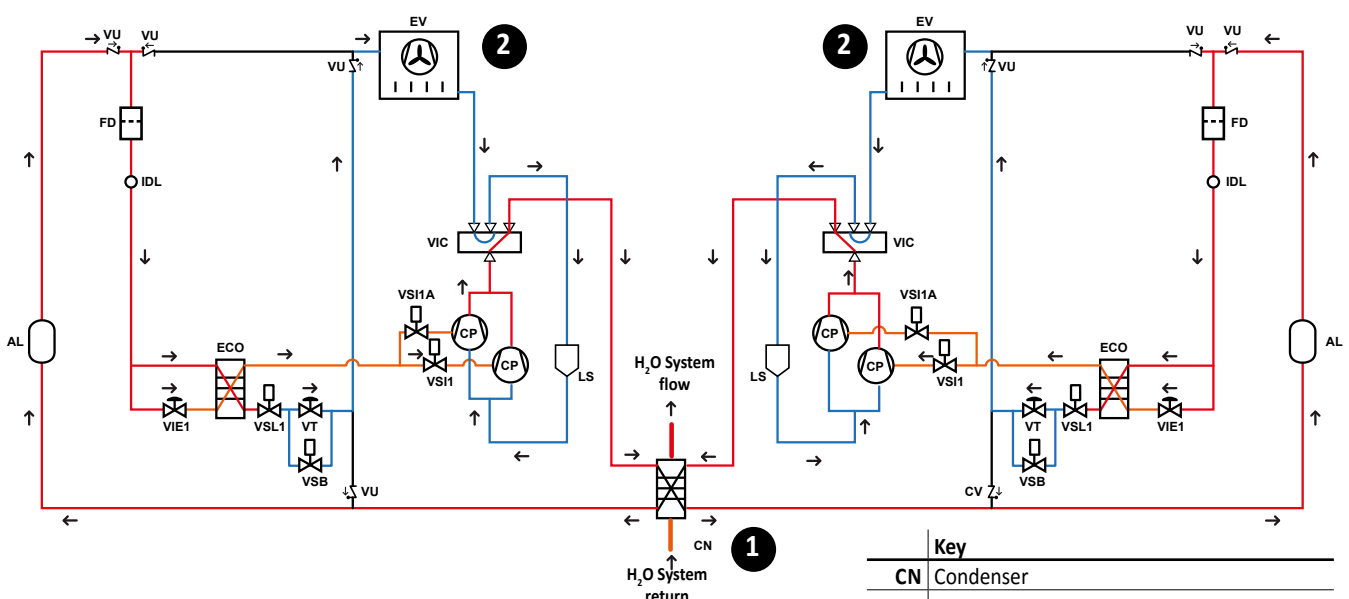
Description	Functioning
1 System side HEAT EXCHANGER	(CONDENSATION) Hot water production
2 Source side HEAT EXCHANGER	(EVAPORATION) Heat exchange with air

Key	
CN	Condenser
EV	Evaporator
CP	Compressor
AL	Liquid storage tank
VU	One-way valve
FD	Dehydrator filter
IDL	Liquid indicator
VIE	Economiser electronic thermostatic valve
ECO	Economizer
VSL	Solenoyd valve
VT	Thermostatic valve
VSB	Solenoid valve by-pass
LPT	Low pressure trasducer
LS	Liquid separator
VIC	Cycle reversing valve

4.5. (NRK0550-0600) COLD WATER PRODUCTION ONLY TO SYSTEM

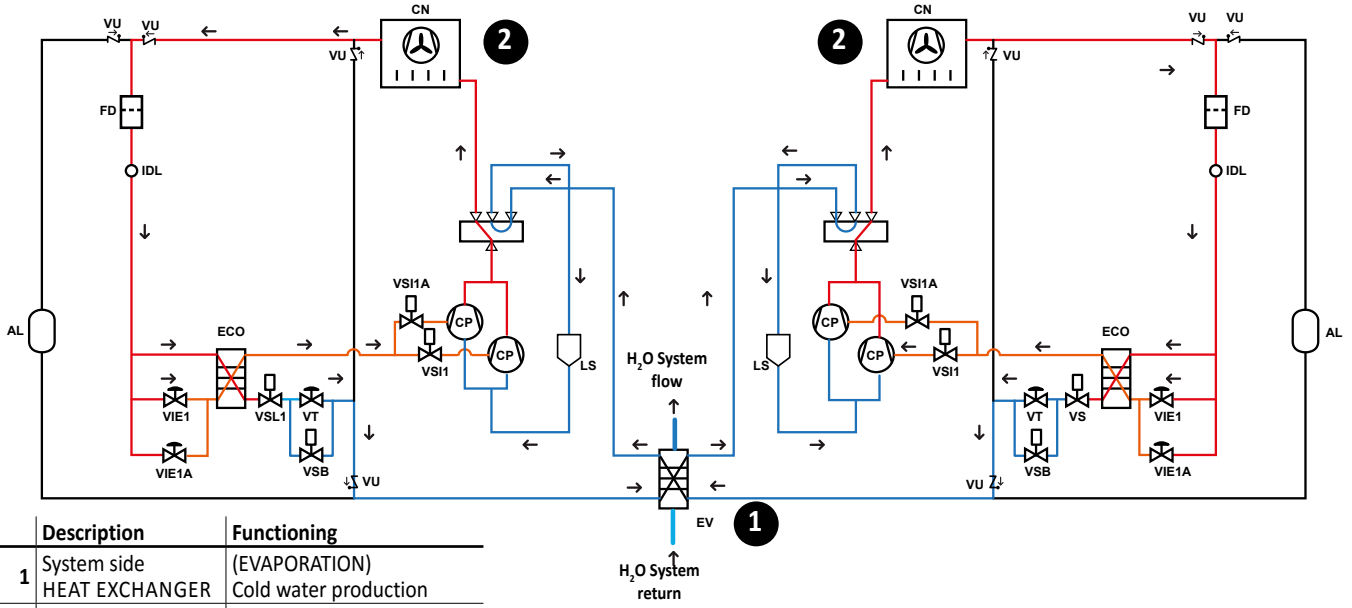


4.6. (NRK0550-0600) HOT WATER PRODUCTION ONLY TO SYSTEM

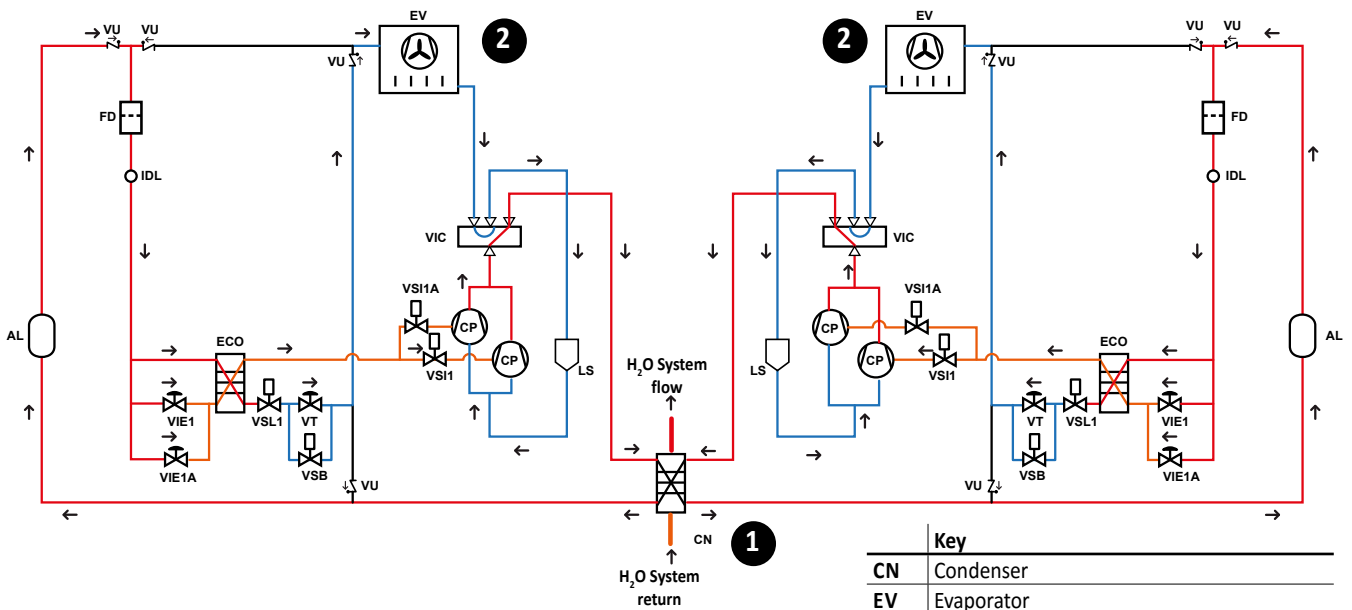


Key	
CN	Condenser
EV	Evaporator
CP	Compressor
AL	Liquid storage tank
VU	One-way valve
FD	Dehydrator filter
IDL	Liquid indicator
VIE	Economiser electronic thermostatic valve
ECO	Economizer
VSL	Solenoyd valve
VT	Thermostatic valve
VSB	Solenoid valve by-pass
VSI	Hot gas injection solenoid valves
LS	Liquid separator
VIC	Cycle reversing valve

4.7. (NRK0650÷0700) COLD WATER PRODUCTION ONLY TO SYSTEM

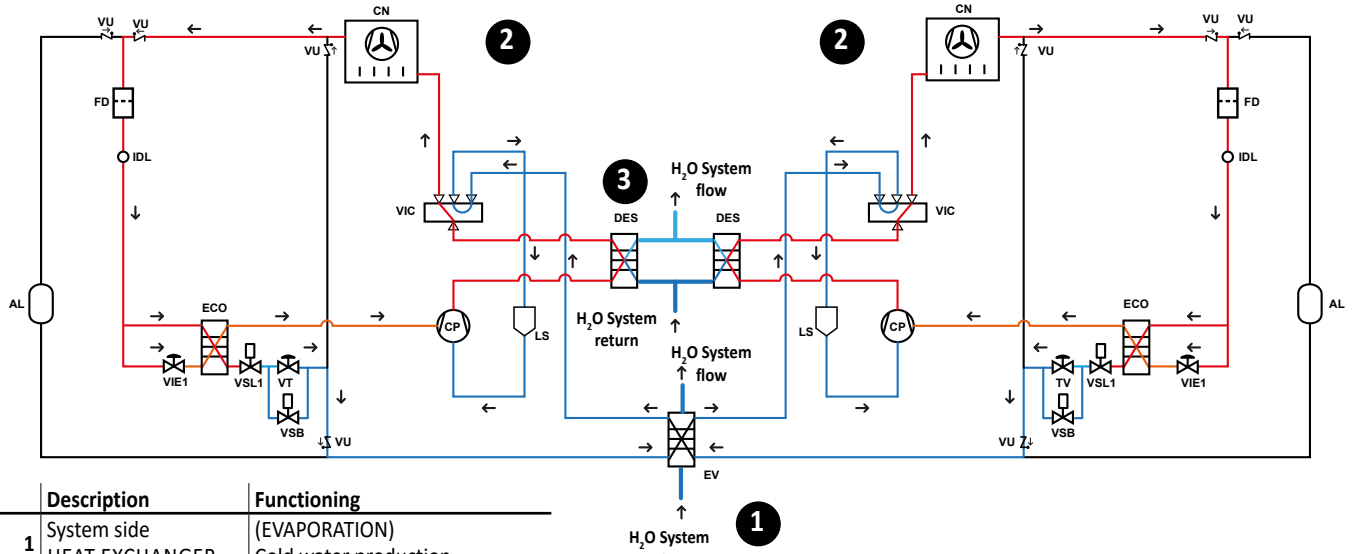


4.8. (NRK0650÷0700) HOT WATER PRODUCTION ONLY TO SYSTEM



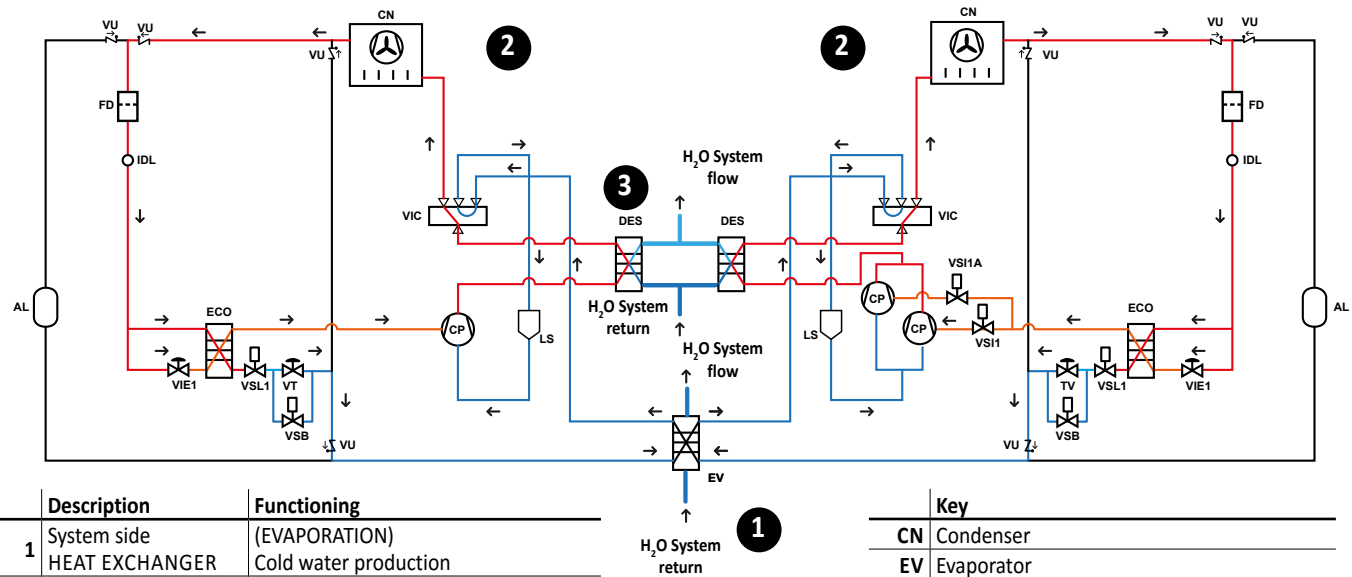
Key	
CN	Condenser
EV	Evaporator
CP	Compressor
AL	Liquid storage tank
VU	One-way valve
FD	Dehydrator filter
IDL	Liquid indicator
VIE	Economiser electronic thermostatic valve
ECO	Economizer
VSL	Solenoyd valve
VT	Thermostatic valve
VSB	Solenoid valve by-pass
VSI	Hot gas injection solenoid valves
LS	Liquid separator
VIC	Cycle reversing valve

4.9. (NRK0200÷0350) COLD WATER PRODUCTION ONLY TO SYSTEM + HOT WATER with DESUPERHEATER



Description	Functioning
1 System side HEAT EXCHANGER	(EVAPORATION) Cold water production
2 Source side HEAT EXCHANGER	(CONDENSATION) Heat exchange with air
3 Desuperheater side HEAT EXCHANGER	(CONDENSATION) Hot water production

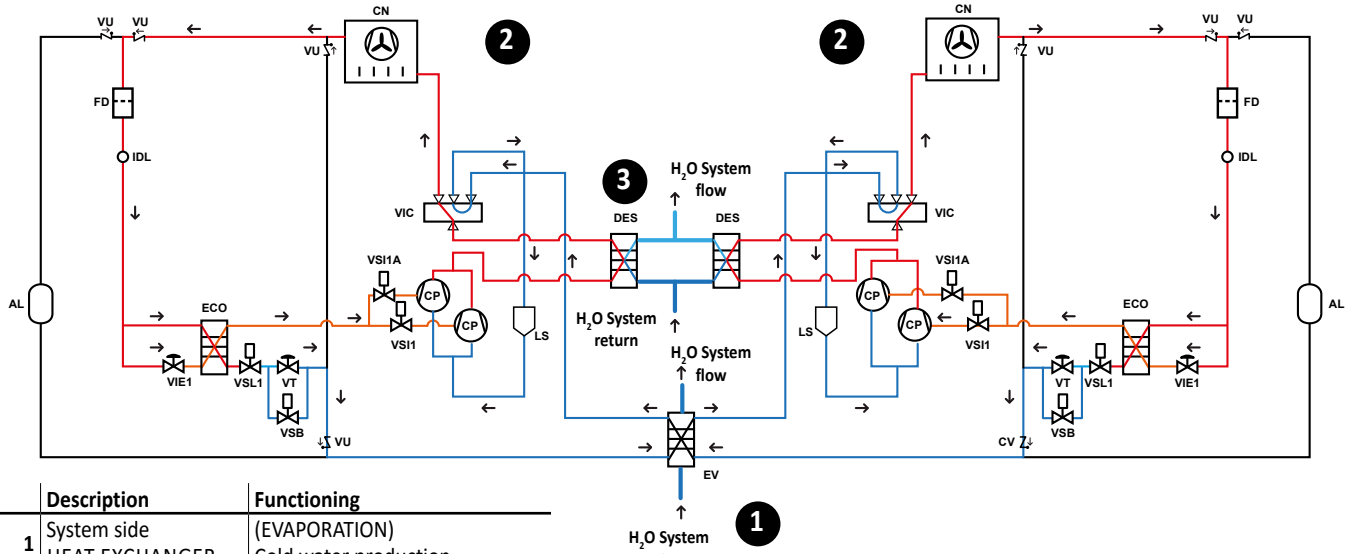
4.10. (NRK0500) COLD WATER PRODUCTION ONLY TO SYSTEM + HOT WATER with DESUPERHEATER



Description	Functioning
1 System side HEAT EXCHANGER	(EVAPORATION) Cold water production
2 Source side HEAT EXCHANGER	(CONDENSATION) Heat exchange with air
3 Desuperheater side HEAT EXCHANGER	(CONDENSATION) Hot water production

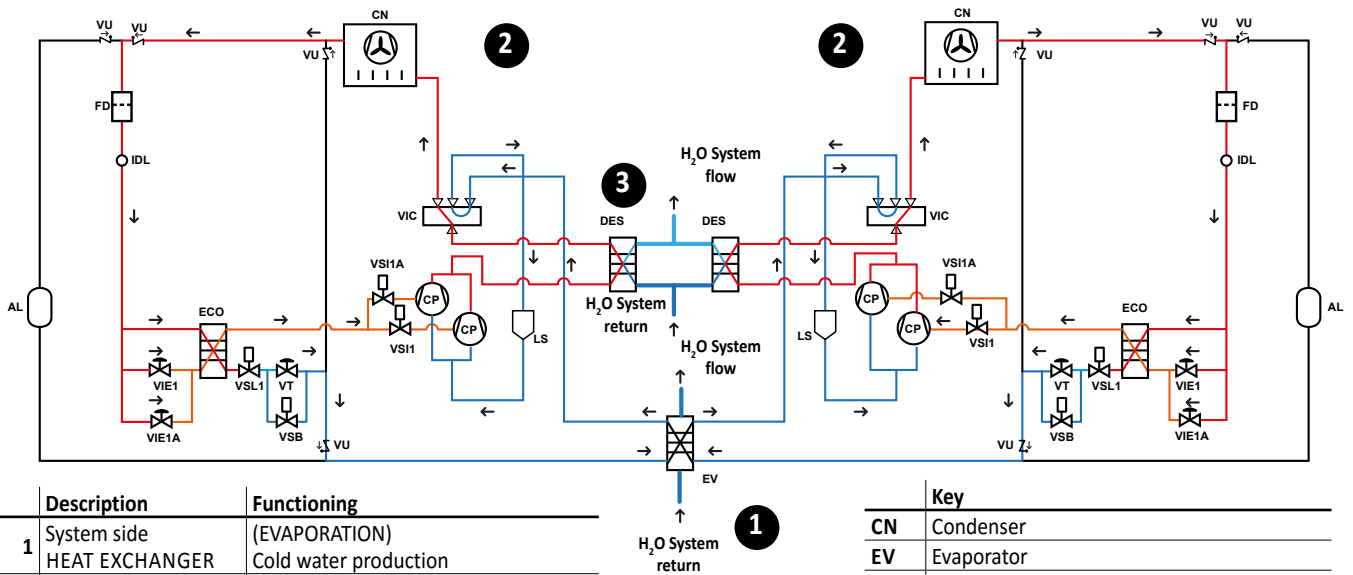
Key	
CN	Condenser
EV	Evaporator
DES	Desuperheater
CP	Compressor
AL	Liquid storage tank
VU	One-way valve
FD	Dehydrator filter
IDL	Liquid indicator
VIE	Economiser electronic thermostatic valve
ECO	Economizer
VSL	Solenoid valve
VT	Thermostatic valve
VSB	Solenoid valve by-pass
LS	Liquid separator
VIC	Cycle reversing valve

4.11. (NRK0500÷0600) COLD WATER PRODUCTION ONLY TO SYSTEM + HOT WATER with DESUPERHEATER



Description	Functioning
1 System side HEAT EXCHANGER	(EVAPORATION) Cold water production
2 Source side HEAT EXCHANGER	(CONDENSATION) Heat exchange with air
3 Desuperheater side HEAT EXCHANGER	(CONDENSATION) Hot water production

4.12. (NRK0650÷0700) COLD WATER PRODUCTION ONLY TO SYSTEM + HOT WATER with DESUPERHEATER



Description	Functioning
1 System side HEAT EXCHANGER	(EVAPORATION) Cold water production
2 Source side HEAT EXCHANGER	(CONDENSATION) Heat exchange with air
3 Desuperheater side HEAT EXCHANGER	(CONDENSATION) Hot water production

Key	
CN	Condenser
EV	Evaporator
DES	Desuperheater
CP	Compressor
AL	Liquid storage tank
CV	One-way valve
F	Dehydrator filter
IDL	Liquid indicator
VE	Economiser electronic thermostatic valve
ECO	Economizer
VS	Solenoyd valve
TEV	Thermostatic valve
VSB	Solenoid valve by-pass
VSI	Hot gas injection solenoid valves
LS	Liquid separator
VIC	Cycle reversing valve

5. DESCRIPTION OF COMPONENTS

5.1. REFRIGERANT CIRCUIT

SCROLL COMPRESSORS

Rotary air-tight scroll type compressor, with vapour injection and two-pole electric motor.

All compressors come with casing resistance, electronic thermal protection with centralised manual resetting and twopole electric motor.

COOLING/HEATING EXCHANGER SYSTEM SIDE

Braze welded AISI 316 steel plate heat exchanger, insulated externally with closed cell neoprene anticondensation material. When the unit is not running, it is protected against formation of ice inside by an electric resistance.

5.1.1. WATER FEATURES

PH	6-8
Electric conductivity	Less than 200 S/m (25°C)
Chloride ions	Less than 50 ppm
Sulphuric acid ions	Less than 50 ppm
Total iron	Less than 0,3 ppm
Alkalinity M	Less than 50 ppm
Total hardness	Less than 50 ppm
Sulphur ions	None
Ammonia ions	None
Silicone ions	Less than 30 ppm

SOURCE SIDE HEAT EXCHANGER

Finned pack heat exchanger made with copper pipes and aluminium fins adequately spaced to ensure better heat exchange performance.

EXCHANGER SYSTEM SIDE

Braze welded AISI 316 steel plate heat exchanger, insulated externally with closed cell neoprene anti-condensation material. When the unit is not running, it is protected against formation of ice inside by an electric resistance.

ECONOMIZER

Circuito economizzatore con scambiatore a piastre (AISI 316); consente di aumentare le prestazioni soprattutto agli elevati rapporti di compressione, ad esempio in caso di basse temperature esterne nel funzionamento invernale.

CYCLE REVERSING VALVE

4-way cycle reversing valve. Inverts the flow of refrigerant gas.

LIQUID STORAGE TANK

(always passed by)

Compensates the difference in volume between finned coil and plate exchanger, retaining excess liquid.

DEHYDRATOR FILTER

Hermetic-mechanical with cartridges made of ceramic and hygroscopic material, able to withhold impurities and any traces of humidity present in the cooling circuit.

NON-RETURN VALVES

Allows one-way flow of the refrigerant.

THERMOSTATIC VALVES

Mechanical valves, with external equaliser positioned

at evaporator outlet, modulates the flow of gas to the evaporator, depending on the heat load, in order to ensure a correct heating level of the intake gas.

SOLENOID VALVES

The valve closes when the compressor switches off, blocking the flow of refrigerant gas to the evaporator, recovery and the coil.

LIQUID SEPARATOR

Positioned on compressor intake for protection against any return of refrigerant fluid, flooded start-up and functioning in the presence of liquids.

INDICATOR FOR LIQUID

Used to check presence of humidity in cooling circuit.

5.2. STRUCTURE AND FANS

SUPPORT STRUCTURE

Structure made of hot-dipped galvanised steel sheets, painted with polyester powders, built to guarantee easy accessibility for service and maintenance.

STANDARD FANS

Axial fans with IP 54 degree of protection, external rotor, helical blades, housed in nozzles, complete with accident-prevention protective screen. 6-pole electric motor with built-in circuit breaker.

They are equipped as standard with condensation check via a device that continuously adjusts the fans' speed.

LARGER FANS

Offer a useful head to avoid pressure drops of the aerualic system if the fans need to be channelled.

LARGER INVERTER FANS

(available only from size 0500 to 0700).

5.3. STANDARD HYDRAULIC CIRCUIT

WATER FILTERS

Equipped with steel filtering mesh, prevents the heat exchangers both of the system side and the DHW/heating system side from clogging.

FLOW SWITCHES

They have the task of controlling that there is water circulation inside the heat exchangers; if this is not the case, they block the unit.

AIR VENT VALVE

Mounted on the top of the hydraulic system; they discharge possible air pockets.

5.3.1. COMPONENTS OF HYDRAULIC CIRCUIT IN CONFIGURABLE VERSIONS

PUMPS

High or low static pressure.

It is possible to request a second pump to operate in standby for the first (twin pumps) with high or low pressure levels. The pumps work in programmed rotation and, in the event of a fault on the operating pump, switch-over is automatic.

EXPANSION VESSEL

With nitrogen pre-load membrane.

SAFETY VALVE

Equipped with a piped discharger, intervenes by discharging the over pressure in case of anomalous pressures.

SYSTEM BUFFER TANK

Made of steel to reduce heat loss and to eliminate the formation of condensation, insulated by thick polyurethane.

Supplied as per standard with 300W electric anti-freeze resistance (as low as -20°C outside temperature - 5°C tank water temperature) controlled by anti-freeze probe inserted in tank.

5.4. SAFETY AND CONTROL COMPONENTS**MANUALLY RESET HIGH PRESSURE SWITCH**

With fixed calibration, placed on high pressure side of cooling circuit, inhibits functioning of compressor if abnormal work pressure occurs.

LOW PRESSURE TRANSDUCER

Placed on the low pressure side of the cooling circuit, it signals the work pressure to the control board generating a pre-warning in the case of anomalous pressures.

HIGH PRESSURE TRANSDUCER

Placed on the high pressure side of the cooling circuit, it signals the work pressure to the control board generating a pre-warning in the case of anomalous pressures.

DCPX CONDENSATION PRESSURE CONTROLLER

This accessory allows correct functioning with external temperatures lower than 10°C and as low as -10°C. It consists of an adjustment circuit board that varies the number of fan revs according to the condensation pressure read by the high pressure transducer, in order to keep it sufficiently high for correct unit functioning. It also allows correct functioning in heating mode with external temperatures exceeding 30°C and up to 42°C.

5.5. ELECTRIC CONTROL AND POWER BOARD

Electric board in compliance with standards EN 60204-1/IEC 204-1, complete with:

- transformer for the control circuit,
- door lock main isolating switch,
- fuses and contactors for compressors and fans,
- terminals for REMOTE PANEL,
- spring type control circuit terminal board,
- outdoor electric board with double door and gaskets,
- electronic controller,
- evaporator pump and recovery pump control consent relay (only for versions without pump units),
- all numbered cables.

DOOR-LOCK ISOLATING SWITCH

The electric control board can be accessed by removing the voltage. Act on the opening lever of the control board itself. This lever can be locked using one or more padlocks during maintenance interventions to prevent

the machine being powered up accidentally.

CONTROL KEYPAD

Micro-processor control system is the new function dedicated to the heat pumps with integrated logic for high temperature hot water production.

Beside the control buttons, the keyboard features an LCD display which allows to consult and adjust the unit with a multilevel menu and language option setting.

It controls:

- The temperature used by the system for environment heating and cooling, but also the temperature of the water if it is used as domestic hot water. The management of the various temperatures is carried out automatically based on the operating conditions of the machine and external inputs.
- Alarm management and log in order to always have a punctual diagnosis of the unit operation.
- Creation of operating time intervals, necessary for an efficient programming
- For defrosting, a self-adapting logic is used, which allows the adjustment of defrosting frequency for the benefit of efficiency.
- The unit can be supervised with...
- A dedicated keyboard for wall mounting (PGD1 accessory), which allows remote control of all functions.

- **NB: For further information refer to the user manual.**



6. ACCESSORIES



- **AER485P1** RS-485 interface for supervising systems with MODBUS protocol.

- **AERWEB300**

Accessory AERWEB allows remote control of a chiller through a common PC and an ethernet connection over a common browser; 4 versions available:

AERWEB300-6: Web server to monitor and remote control max. 6 units in RS485 network;

AERWEB300-18: Web server to monitor and remote control max. 18 units in RS485 network;

AERWEB300-6G: Web server to monitor and remote control max. 6 units in RS485 network with integrated GPRS modem;

AERWEB300-18G: Web server to monitor and remote control max. 18 units in RS485 network with integrated GPRS modem;

- **PGD1:** Graphical display, which allows complete management of the unit like the one on board the machine. Can be controlled up to 50 m away with a telephone cable, 200 m with a shielded AWG 24 cable

- **GP: PROTECTION GRIDS**

Protect the external coil from blows and prevent access to the underlying area where the compressors and the chiller circuit are housed. Every kit

includes two grids.

- **VT ANTI-VIBRATION MOUNTS**

Group of anti-vibration mounts

Accessories factory fitted only

- **DRE:** Electronic soft starter which reduces starting current by about 26%.

- **RIF:** Power factor correction. Connected in parallel to the motor allowing about 10% reduction of input current.

- **PRM1:** It is a manual pressure switch electrically wired in series with the existing automatic high pressure switch on the compressor discharge pipe

Mod. NRK	Vers.	0200	0280	0300	0330	0350	0500	0550	0600	0650	0700
AER485P1	All	•	•	•	•	•	•	•	•	•	•
AERWEB300	All	•	•	•	•	•	•	•	•	•	•
PGD1	All	•	•	•	•	•	•	•	•	•	•
GP	(1) All	3	3	4	4	2(x2)	2(x2)	2(x2)	2(x2)	2(x3)	2(x3)
VT (00)	All	17	17	17	17	13	13	13	13	22	22
VT (-P1-P2-P3-P4)		17	17	17	17	13	13	13	13	22	22
VT (01-02-03-04)	All	13	13	13	13	10	10	10	10	22	22
PRM1	All	•	•	•	•	•	•	•	•	•	•
Accessories factory fitted only											
DRE	(2) All	201	281	301	331	351	501	551	601	651	701
RIF	(2) All	55	56	54	57	65	58	59	60	61	61
PRM1	All	•	•	•	•	•	•	•	•	•	•

(1) (x2)(x3) the number in brackets indicates the quantity to order

(2) To define

7. TECHNICAL DATA

Mod. NRK			0200	0280	0300	0330	0350	0500	0550	0600	0650	0700
Cooling system side												
Cooling capacity	HA	Ton	-	-	-	-	21.3	25.3	28.7	33.3	37.8	42.1
	HE	Ton	10.2	14.2	16.8	18.8	21.0	27.7	28.4	32.4	37.2	41.2
Total input power	HA	kW	-	-	-	-	25,4	29,6	34,5	41,1	45,0	52,6
	HE	kW	11,7	17,5	19,6	22,4	27,7	32,5	38,1	45,8	49,5	58,1
EER	HA		-	-	-	-	10.1	10.2	10.0	9.7	10.1	9.6
	HE		10.3	9.8	10.3	10.1	9.0	9.2	8.9	8.5	9.0	8.5
Water flow rate	HA	gpm	-	-	-	-	57.2	67.3	77.0	89.0	101.1	112.3
	HE	gpm	27.0	38.2	45.1	50.1	56.4	66.2	75.6	86.8	99.1	110
Total pressure drop	HA	kPa	-	-	-	-	23	26	32	28	34	42
	HE	kPa	18	17	23	19	22	25	30	27	32	41
Useful head low head pump	HA	psi	-	-	-	-	14.5	19.9	16.5	15.5	19.4	15.4
	HE	psi	14.5	19.9	16.5	15.5	19.4	15.4	17.0	16.2	20.2	16.2
Useful head High head pump	HA	psi	-	-	-	-	20.2	25.4	22.2	29.0	26.5	23.4
	HE	psi	25.8	21.6	22.0	19.9	20.5	25.7	22.6	30.0	27.3	24.1

Heating system side												
Heating capacity	HA/HE	kW	42	60	70	78	88	104	119	137	156	175
Total input power	HA/HE	kW	12.	17.1	20.0	22.5	25.5	30.2	34.7	39.9	45.6	51.7
COP	HA/HE	W/W	3,49	3,49	3,48	3,48	3,45	3,44	3,43	3,43	3,42	3,38
Water flow rate	HA/HE	gpm	31.6	44.3	51.7	57.5	68.3	80.0	90.6	102.2	117.6	130.6
Total pressure drop	HA/HE	psi	3.5	3.2	4.4	3.6	4.6	5.2	6.4	5.4	6.5	8.3
Useful head low head pump	HA/HE	psi	18.6	13.5	14.1	11.5	11.7	16.7	12.3	11.2	14.1	8.0
	HA/HE	psi	24.2	19.1	19.9	17.1	17.5	22.5	18.4	24.7	21.6	16.8

Cooling with partial heat recovery (desuperheater if present)													
Recovery heating capacity	(1)	HA/HE	kW	20	26	29	32	40	46	49	58	70	77
Water flow rate		HA/HE	gpm	15.4	20.0	22.3	24.7	30.5	35.2	37.2	43.8	53.0	58.3
Total pressure drop	(1)	HA/HE	psi	1.5	2.5	3.2	3.9	2.2	2.9	3.3	4.3	3.3	4.2

GRADO DI PROTEZIONE												
IP			24	24	24	24	24	24	24	24	24	24

ELECTRICAL DATA (2)												
Power supply	V/ph/Hz		400V/3N/50Hz ± 10									
Total input current in cooling mode	HA		-	-	-	-	55	61	66	72	86	107
	HE		28	38	42	49	60	67	73	80	95	119
Total input current in heating mode	HA/HE		24	34	38	44	54	59	64	70	85	106
Maximum current (FLA)	All	A	40	49	61	74	75	85	94	114	144	147
Starting current (LRA)	All	A	124	146	175	215	216	226	191	228	285	288
COMPRESSORS												
Compressor		type	scroll	scroll	scroll	scroll	scroll	scroll	scroll	scroll	scroll	scroll
		n°	2	2	2	2	2	2	3	4	4	4
Circuit		n°	2	2	2	2	2	2	2	2	2	2
		%	50	50	50	50	50	28,3	25	25	25	25
Capacity control	C1	%	-	-	-	-	-	28,3	25	25	25	25
	C2	%	50	50	50	50	50	43,4	25	25	25	25
Refrigerant		type	R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A
		lbs	17.2	18.5	19.8	19.8	33.1	39.7	39.7	39.7	39.7	52.9
Oil		type	POE 160 SZ									
		lbs	8.0	14.33	14.33	14.33	14.33	21.5	28.7	28.7	28.7	28.7

Cooling (14511:2011)

Evaporator water temperature (in/out) 12°C/7°C; External air temperature 35°C

Heating (14511:2011)

Condenser water temperature (in/out) 40°C/45°C; External air temperature 7°C b.s./6°C b.u.

Cooling with desuperheater

Evaporator water temperature (in/out) 12°C/7°C; External air temperature 35°C; Desuperheater water temperature (in/out) 40°C/45°C

(1) The data is comprehensive (take into account both circuits)

(2) Unit standard versions without hydronic module integrated

- not supply

Mod. NRK			0200	0280	0300	0330	0350	0500	0550	0600	0650	0700
EXCHANGER SYSTEM SIDE												
Exchanger		type	plate	plate	plate	plate	plate	plate	plate	plate	plate	plate
		n°	1	1	1	1	1	1	1	1	1	1
		dm ³	6,5	6,5	8,4	8,4	10,8	10,8	15,6	15,6	18	18
Hydraulic connections (in/out)		Victaulic	ø	2"1/2	2"1/2	2"1/2	2"1/2	2"1/2	2"1/2	2"1/2	2"1/2	2"1/2
DESUPERHEATER RECOVERY SIDE HEAT EXCHANGERS if supplied												
Exchanger		type	plate	plate	plate	plate	plate	plate	plate	plate	plate	plate
		n°	2	2	2	2	2	2	2	2	2	2
		dm ³	4,8	4,8	4,8	4,8	8,2	10,5	10,5	10,5	19	19
Hydraulic connections (in/out)	(3)	Victaulic	ø									
HYDRONIC MODULE SYSTEM SIDE												
BUFFER TANK												
Buffer tank		l	300	300	300	300	500	500	500	500	500	500
Electric heater		n°/W	1/300	1/300	1/300	1/300	1/300	1/300	1/300	1/300	1/300	1/300
LOW HEAD PUMP												
	(P1-P2)											
Input power (nom.)		kW	1,1	1,1	1,1	1,1	1,1	1,5	1,5	1,5	1,9	1,9
Input current (max.)		A	2,45	2,45	2,51	2,51	2,51	3,41	3,41	3,41	4,53	4,53
HIGH HEAD PUMP												
	(P3-P4)											
Input power (nom.)		kW	1,5	1,5	1,5	1,5	1,5	1,9	1,9	3,0	3,0	3,0
Input current (max.)		A	3,08	3,08	3,41	3,41	3,41	4,53	4,53	5,86	5,86	5,86
EXPANSION VESSEL												
Expansion vessel		n°	1	1	1	1	1	1	1	1	1	1
		l	24	24	24	24	24	24	24	24	24	24
SAFETY VALVE (only for versions with accumulator)												
Safety valve		n°/bar	1/6	1/6	1/6	1/6	1/6	1/6	1/6	1/6	1/6	1/6
STANDARD FANS AXIAL												
fans		type	Inverter	Inverter	Inverter	Inverter	On/Off	On/Off	On/Off	On/Off	On/Off	On/Off
		n°	4	6	8	8	2	2	2	2	3	3
Air flow rate cooling mode	HA	m ³ /h	-	-	-	-	37000	36500	36500	36500	58000	58000
	HE	m ³ /h	14000	20000	26000	26000	21100	21400	22400	22400	31900	31900
Air flow rate heating mode	HA/HE	m ³ /h	14000	20000	26000	26000	37000	36500	36500	36500	58000	58000
Input power		kW	-	-	-	-	3,4	3,4	3,4	3,4	3,4	5,1
Input current		A	-	-	-	-	7,2	7,2	7,2	7,2	7,2	10,8
INVERTER FANS												
High static pressure		Pa	-	-	-	-	80	80	80	80	80	80
SOUND DATA												
Cooling mode												
Sound power	HA	dB(A)	-	-	-	-	82	82	82	83	85	85
	HE	dB(A)	74	74	75	75	74	74	74	75	77	77
Sound pressure	HA	dB(A)	-	-	-	-	50	50	50	51	53	53
	HE	dB(A)	42	42	43	43	42	42	42	43	45	45
Heating mode (4)												
Sound power	HA/HE	dB(A)	74	74	75	75	82	82	82	83	85	85
Sound pressure	HA/HE	dB(A)	42	42	43	43	50	50	50	51	53	53
DIMENSIONS												
Height		mm	1606	1606	1606	1606	1875	1875	1875	1875	1875	1875
Width		mm	1100	1100	1100	1100	1100	1100	1100	1100	1100	1100
Depth		mm	2700	2700	3250	3250	3330	3330	3330	3330	4330	4330
Weight when empty	(2)		804	876	960	967	1118	1264	1325	1367	1562	1597

(2) Unit standard versions without hydronic module integrated

(3) The desuperheater are connected by a hydraulic collector

(4) Cooling mode – The 'HE' version is low noise with temperature 12/7°C -35°C Heating mode – The 'HE' version is low noise with temperature > 25°

Sound power

Aermec determines sound power values on the basis of measurements made in accordance with UNI EN ISO 9614-2, as required for Eurovent certification.

Sound pressure

Sound pressure in free field, at 10 m distance from the external surface of the unit (in accordance with UNI EN ISO 3744

Nota: Per maggiori informazioni fare riferimento al programma di selezione Magellano o alla documentazione tecnica disponibile sul sito www.aermec.com

8. OPERATIONAL LIMITS

8.1. COOLING MODE ¹

The units, in standard configuration, are not suitable for installation in salty environments. For functioning limits, please refer to the diagrams, valid for $\Delta t = 5^\circ\text{C}$.



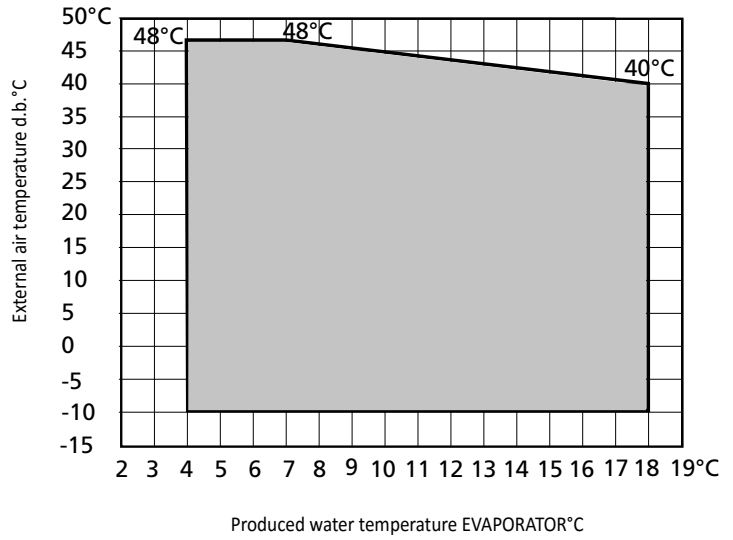
ATTENTION

Contact our technical sales department if the unit needs to be operated outside the operating limits.



ATTENTION

In windy areas, for correct operation of DCPX it is recommended to install a windbreak barrier. **It should be installed if wind velocity is beyond 2.5 m/s.**



8.2. HEATING MODE ¹

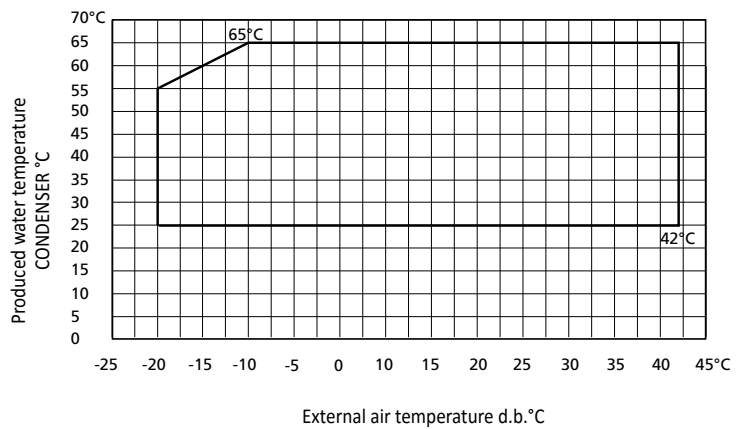
Nota:

1 In SUMMER mode, the unit can be started with external air 46°C and inlet water 35°C.

In WINTER AND RECOVERY MODE, the unit can be started with external air -20°C and inlet water 20°C.

In these conditions, operation is only allowed for a short amount of time and to bring the system to the proper temperature.

To shorten this operation, it is recommended to install a three-way valve which makes it possible to bypass the water from the utilities to the plant, until achieving conditions which allow the unit to work within the allowed operating limits.



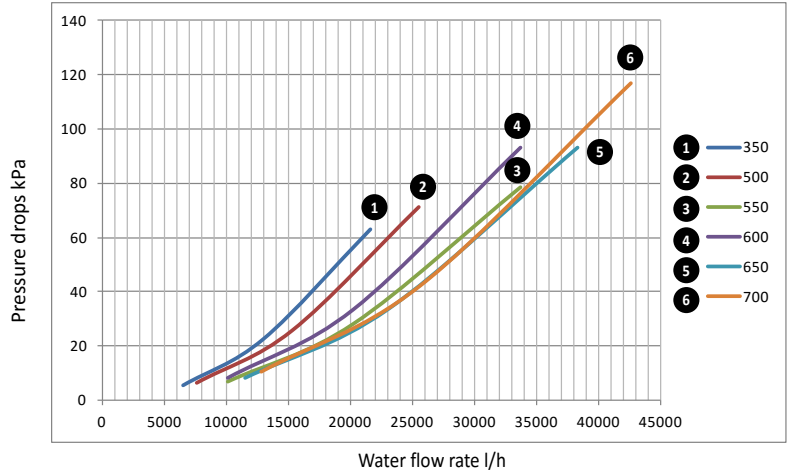
10. TOTAL PRESSURE DROPS

10.1. SYSTEM SIDE COLD WATER PRODUCTION (HA VERSION)

Evaporator inlet water temperature 7°C
 Evaporator outlet water temperature 12°C
 External air temperature 35°C

Average water temperature 10°C

For temperatures other than 10°C, use the corrective factors table.



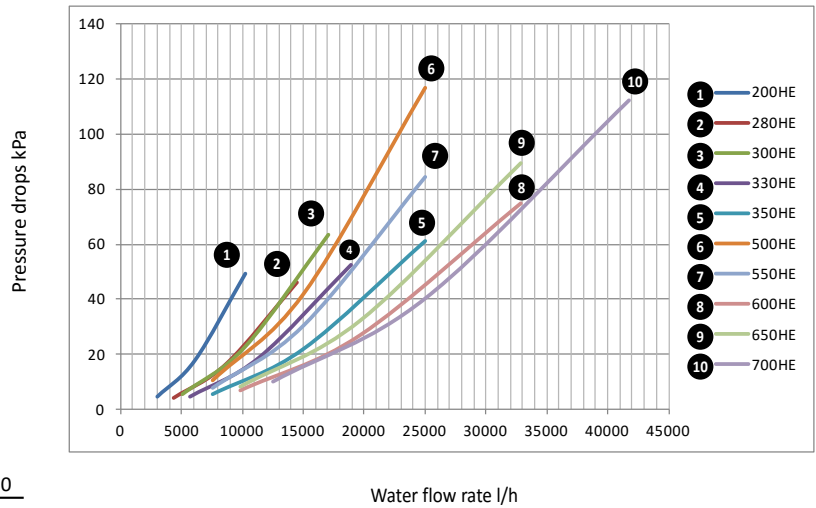
Average water temperature	5	10	15	20	30	40	50
Multiplicative coefficients	1,02	1	0,98	0,97	0,95	0,93	0,91

10.2. SYSTEM SIDE COLD WATER PRODUCTION (HE VERSION)

Evaporator inlet water temperature 7°C
 Evaporator outlet water temperature 12°C
 External air temperature 35°C

Average water temperature 10°C

For temperatures other than 10°C, use the corrective factors table.



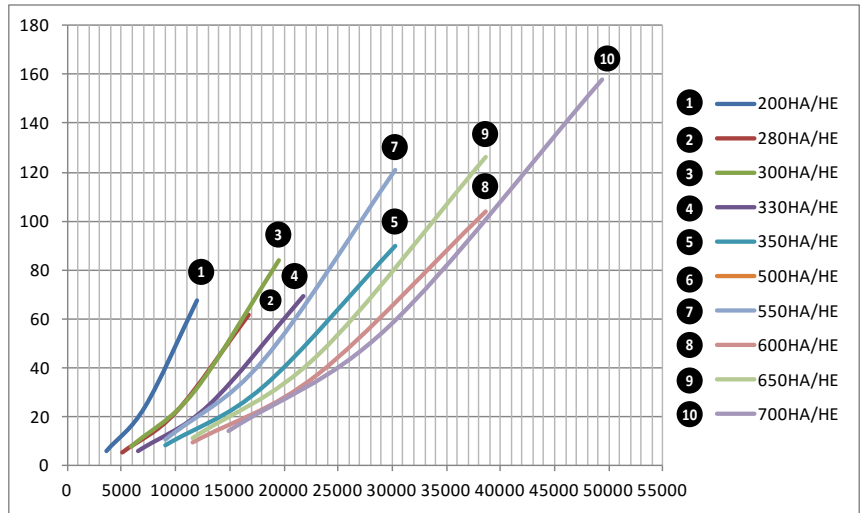
Average water temperature	5	10	15	20	30	40	50
Multiplicative coefficients	1,02	1	0,98	0,97	0,95	0,93	0,91

10.3. HOT WATER PRODUCTION SYSTEM INSIDE (HA/HE VERSION)

Condenser inlet water temperature 40°C
 Condenser outlet water temperature 45°C
 External air temperature 7°C b.s. 6°C b.u.

Average water temperature 43°C

For temperatures other than 43°C, use the corrective factors table.

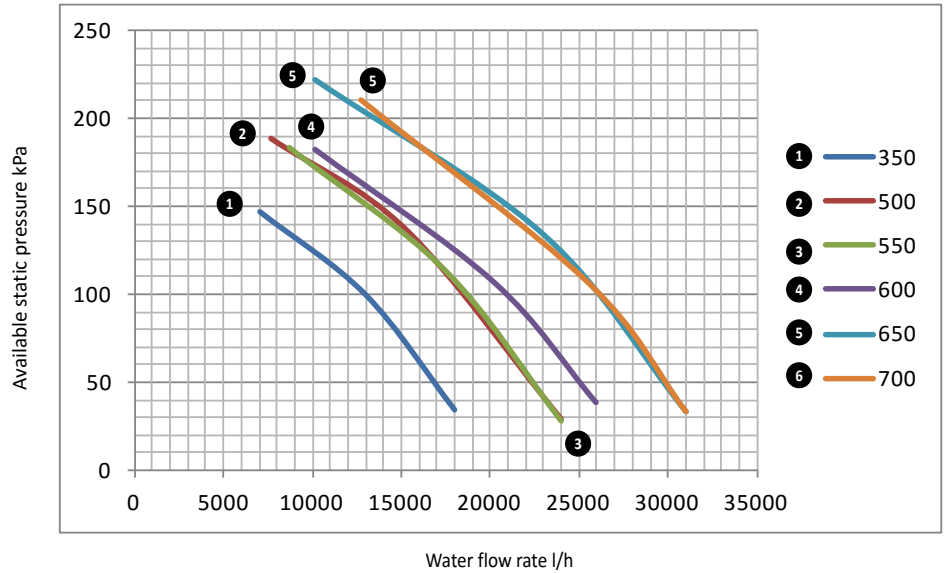


Average water temperature	23	28	33	38	43	48	53	58
Multiplicative coefficients	1,04	1,03	1,02	1,01	1,00	0,99	0,98	0,97

11. USEFUL STATIC PRESSURES

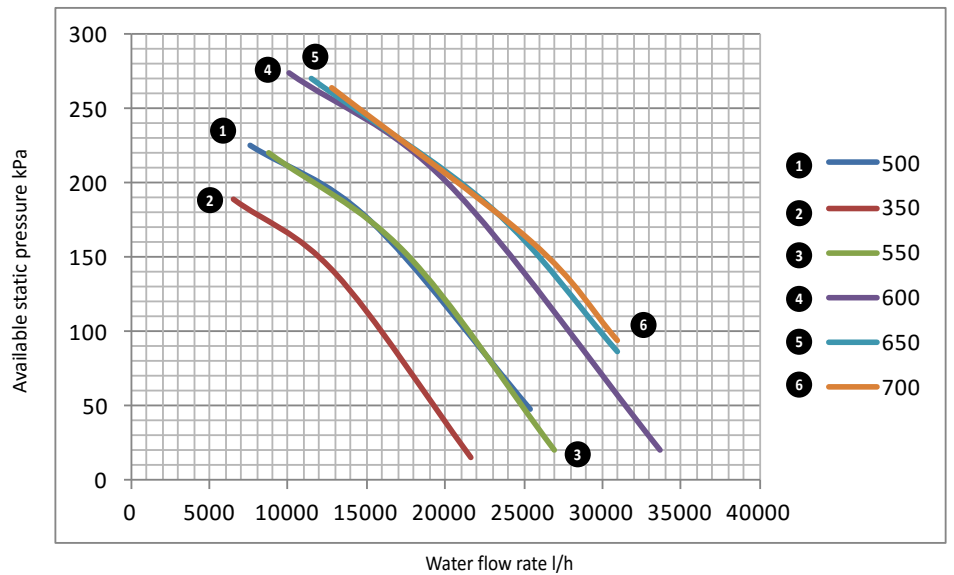
11.1. LOW STATIC PRESSURE PUMPS
IN COOLING MODE HA VERSION (SYSTEM SIDE)

Evaporator inlet water temperature 7°C
 Evaporator outlet water temperature 12°C
 External air temperature 35°C
 Average water temperature 10°C

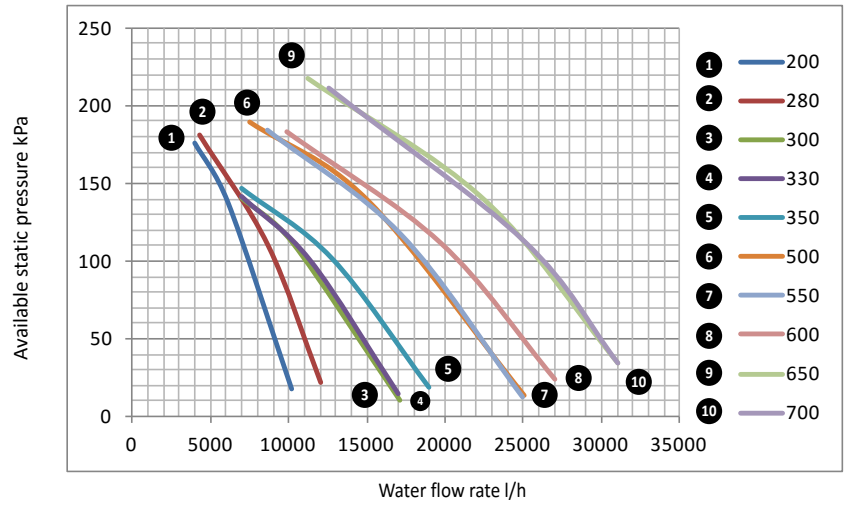


11.2. HIGH STATIC PRESSURE PUMPS
IN COOLING MODE HA VERSION (SYSTEM SIDE)

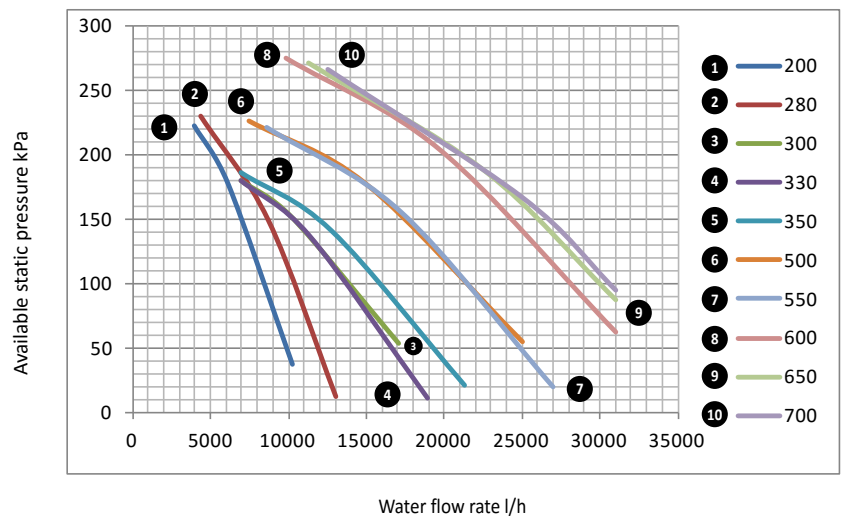
Evaporator inlet water temperature 7°C
 Evaporator outlet water temperature 12°C
 External air temperature 35°C
 Average water temperature 10°C



**11.3. LOW STATIC PRESSURE PUMPS
IN COOLING MODE HE VERSION (SYSTEM SIDE)**

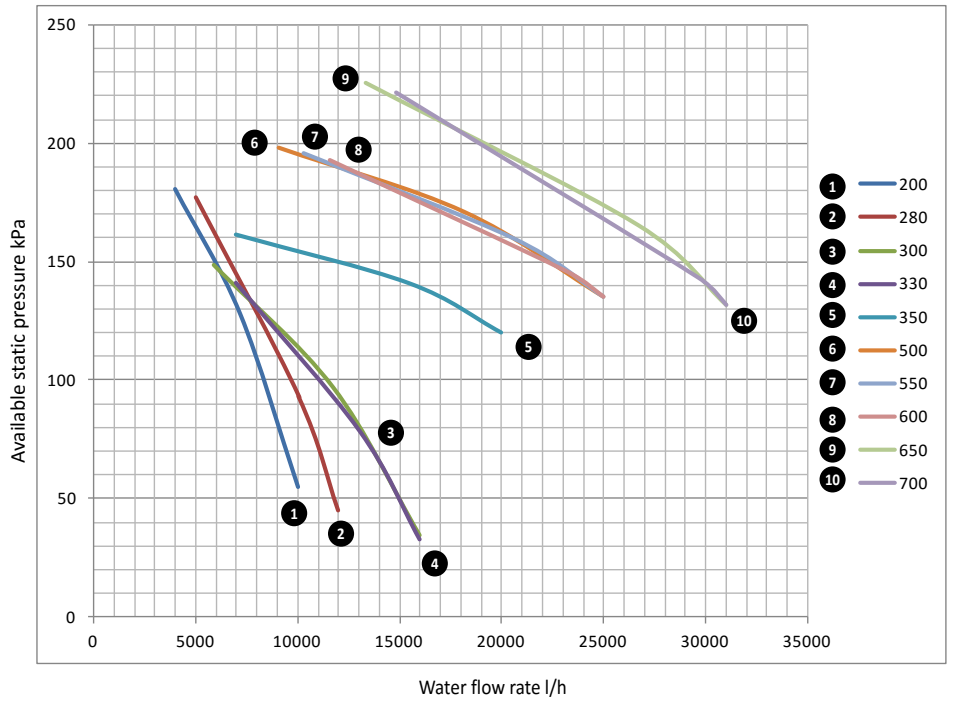


**11.4. HIGH STATIC PRESSURE PUMPS
IN COOLING MODE HE VERSION (SYSTEM SIDE)**

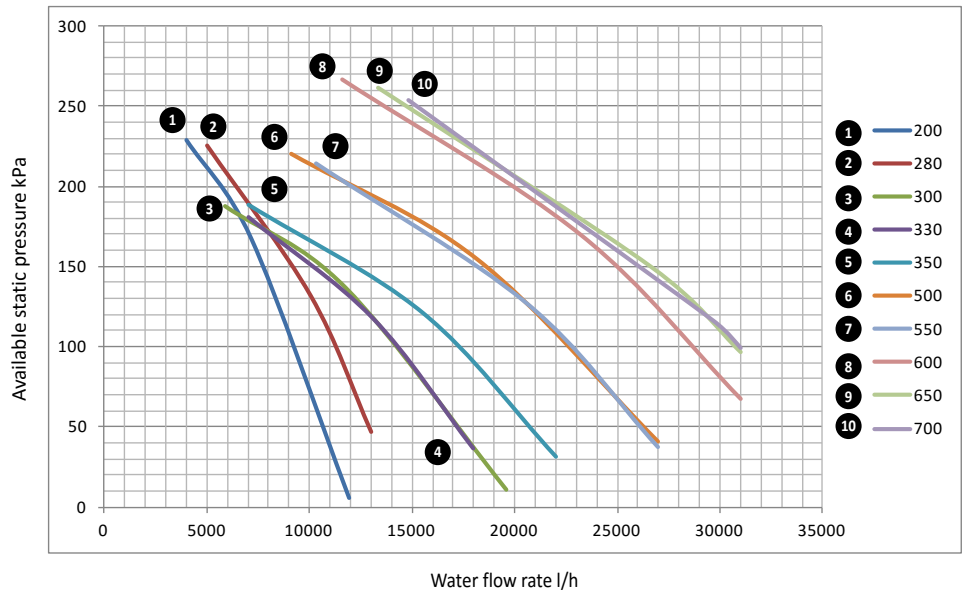


**11.5. LOW STATIC PRESSURE PUMPS
IN HEATING MODE HA VERSION (SYSTEM SIDE)**

Condenser inlet water temperature 7°C
 Condenser outlet water temperature 12°C
 External air temperature °C b.s. 6°C b.u.
 Average water temperature 43°C



**11.6. HIGH STATIC PRESSURE PUMPS
IN HEATING MODE HA/HE VERSION (SYSTEM SIDE)**



12. EXPANSION VESSEL CALIBRATION

11.6.1. EXPANSION VESSEL CALIBRATION

Standard pre-load pressure value of the expansion vessel is 1.5 bar, whereas volume is 24 litres.

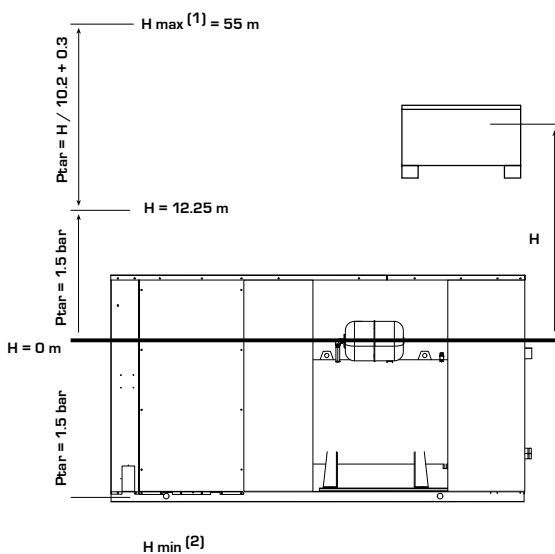
Maximum pressure 6 bar.

Calibration of the vessel must be regulated using the maximum level difference (H) of the user (see diagram) by using the following formula:

$$p \text{ (calibration) [bar]} = H \text{ [m]} / 10.2 + 0.3.$$

For example: if level difference (H) is equal to 20 m, the calibration value of the vessel will be 2.3 bar.

If calibration value obtained from formula is less than 1.5 bar (that is for $H < 12.25$), keep calibration as standard.



KEY

- (1) Check that highest installation is not higher than 55 metres.
- (2) Ensure that lowest installation can withstand global pressure in that position

13. MINIMUM WATER CONTENT

NRK		0200	0280	0300	0330	0350	0500	0550	0600	0650	0700
Number of compressors	n°	2	2	2	2	2	3	4	4	4	4
Minimum water content admitted COLD SIDE	l/kW	7	7	7	7	7	7	7	7	7	7
Minimum water content admitted the HOT SIDE	l/kW	10	10	10	10	10	10	10	10	10	10
Minimum water content admitted the HOT SIDE	l/kW	14	14	14	14	14	14	14	14	14	14



ATTENTION

It is recommended to design systems with high water content (minimum recommended values shown in table), to limit:

1. The hourly number of inversions between functioning modes.
2. Decrease in water temperature during winter defrost cycles.

14. GLICOLE

IT

SOLUZIONI DI GLICOLE ETILENICO

FUNZIONAMENTO A FREDDO

FATTORI CORRETTIVI CON SOLUZIONI DI GLICOLE ETILENICO												
Freezing Point	°C	0	-4,9	-7,7	-10,6	-13,6	-16,9	-20,7	-25,2	-30,5	-36,7	-44,1
Percentuale glicole etilenico	%	0	10	15	20	25	30	35	40	45	50	55
Qwc	-	1,000	0,994	0,998	1,006	1,016	1,030	1,046	1,063	1,082	1,103	1,124
Pc	-	1,000	0,990	0,985	0,980	0,975	0,970	0,965	0,960	0,955	0,950	0,945
Pa	-	1,000	0,996	0,994	0,992	0,990	0,988	0,986	0,984	0,982	0,980	0,978
Dp	-	1,000	1,068	1,105	1,152	1,212	1,285	1,373	1,477	1,598	1,738	1,897

FUNZIONAMENTO A CALDO

FATTORI CORRETTIVI CON SOLUZIONI DI GLICOLE ETILENICO												
Freezing Point	°C	0	-4,9	-7,7	-10,6	-13,6	-16,9	-20,7	-25,2	-30,5	-36,7	-44,1
Percentuale glicole etilenico	%	0	10	15	20	25	30	35	40	45	50	55
Qwh	-	1,000	1,011	1,019	1,030	1,044	1,061	1,079	1,099	1,120	1,143	1,165
Ph	-	1,000	1,000	1,000	1,000	1,000	1,000	1,000	1,000	1,000	1,000	1,000
Pa	-	1,000	1,002	1,003	1,004	1,005	1,007	1,008	1,010	1,012	1,015	1,018
Dp	-	1,000	1,063	1,104	1,153	1,212	1,280	1,358	1,446	1,544	1,652	1,771

Qwc: fattore correttivo portata d'acqua (temperatura media dell'acqua di 9,5°C)

Qwh: fattore correttivo portata d'acqua (temperatura media dell'acqua di 42,5°C)

Pc: fattore correttivo potenza frigorifera

Ph: fattore correttivo potenza termica

Pa: fattore correttivo potenza assorbita

Dp: perdite di carico

SOLUZIONI DI GLICOLE PROPILENICO

FUNZIONAMENTO A FREDDO

FATTORI CORRETTIVI CON SOLUZIONI DI GLICOLE PROPILENICO												
Freezing Point	°C	0	-3	-4,8	-7,2	-10,1	-13,5	-17,5	-22,1	-27,2	-32,9	-39,2
Percentuale glicole propilenico	%	0	10	15	20	25	30	35	40	45	50	55
Qwc	-	1,000	0,984	0,984	0,985	0,988	0,993	1,000	1,009	1,021	1,035	1,053
Pc	-	1,000	0,985	0,978	0,970	0,963	0,955	0,947	0,939	0,932	0,924	0,916
Pa	-	1,000	0,996	0,994	0,992	0,990	0,988	0,986	0,984	0,982	0,980	0,978
Dp	-	1,000	1,035	1,065	1,100	1,139	1,182	1,230	1,281	1,338	1,398	1,462

FUNZIONAMENTO A CALDO

FATTORI CORRETTIVI CON SOLUZIONI DI GLICOLE PROPILENICO												
Freezing Point	°C	0	-3	-4,8	-7,2	-10,1	-13,5	-17,5	-22,1	-27,2	-32,9	-39,2
Percentuale glicole propilenico	%	0	10	15	20	25	30	35	40	45	50	55
Qwh	-	1,000	1,009	1,014	1,022	1,030	1,041	1,054	1,069	1,087	1,108	1,132
Ph	-	1,000	1,000	1,000	1,000	1,000	1,000	1,000	1,000	1,000	1,000	1,000
Pa	-	1,000	1,003	1,004	1,005	1,007	1,009	1,011	1,014	1,018	1,023	1,029
Dp	-	1,000	1,021	1,049	1,079	1,110	1,143	1,179	1,216	1,256	1,298	1,343

Qw: fattore correttivo portata d'acqua (temperatura media dell'acqua di 9,5°C)

Qwh: fattore correttivo portata d'acqua (temperatura media dell'acqua di 42,5°C)

Pc: fattore correttivo potenza frigorifera

Ph: fattore correttivo potenza termica

Pa: fattore correttivo potenza assorbita

Dp: perdite di carico

15. DATI SONORI

**ATTENZIONE**

I dati di rumore sono calcolati con ventilatori STANDARD!.

Sound power

Aermec determines sound power values in agreement with the 9614-2 Standard, in compliance with that requested by Eurovent certification.

Pressione sonora

Pressione sonora in campo libero su piano riflettente (fatt. direzionalità Q=2) in accordo con la normativa ISO 3744.

Cooling mode – The 'HE' version is low noise with temperature 12/7°C -35°C

Heating mode – The 'HE' version is low noise with temperature > 25°

NRP	VERS.	Total sound levels			Octave band [Hz]						
		Pot. dB(A)	Pressure..		125	250	500	1000	2000	4000	8000
			dB(A) 10 m	dB(A) 1 m							
Sound potential for central band [dB] (A) frequency											
COOLING MODE FUNCTIONING											
0200	HE	74	42	57	72,2	61,1	66,4	63,5	61,0	50,0	43,7
0280	HE	74	42	57	72,2	61,1	66,4	63,5	61,0	50,0	43,7
0300	HE	75	43	57	73,1	62,2	67,1	64,3	62,0	51,0	44,5
0330	HE	75	43	57	73,1	62,0	67,1	64,3	62,1	51,3	44,8
0350	HE	74	42	56	60,9	63,9	66,9	68,8	67,1	63,3	56,9
0500	HE	74	42	56	61,4	64,6	68,1	68,8	67,2	63,3	56,9
0550	HE	74	42	56	61,6	65,1	68,2	68,9	67,2	63,5	57,4
0600	HE	75	43	57	62,1	65,1	68,5	69,1	68,4	65,5	61,5
0650	HE	77	45	58	65,7	67,6	68,6	69,8	71,4	65,7	62,0
0700	HE	77	45	58	65,7	67,6	68,6	69,8	71,4	65,7	62,0
FUNCTIONING IN HEATING MODE											
0350	HA	82	50	64	68,1	69,8	74,0	76,7	76,5	74,1	63,8
0500	HA	82	50	64	68,1	69,8	74,0	76,7	76,5	74,1	63,8
0550	HA	82	50	64	68,1	69,9	75,0	77,5	76,5	72,0	61,0
0600	HA	83	51	65	69,4	70,6	75,1	77,9	78,0	74,6	64,1
0650	HA	85	53	66	72,9	73,2	78,0	78,3	80,0	76,6	65,2
0700	HA	85	53	66	72,9	73,2	78,0	78,3	80,0	76,6	65,2
0350	HA	82	50	64	68,1	69,8	74,0	76,7	76,5	74,1	63,8
0500	HA	82	50	64	68,1	69,8	74,0	76,7	76,5	74,1	63,8
0550	HA	82	50	64	68,1	69,9	75,0	77,5	76,5	72,0	61,0
0600	HA	83	51	65	69,4	70,6	75,1	77,9	78,0	74,6	64,1
0650	HA	85	53	66	72,9	73,2	78,0	78,3	80,0	76,6	65,2
0700	HA	85	53	66	72,9	73,2	78,0	78,3	80,0	76,6	65,2

16. CALIBRATIONS OF SAFETY AND CONTROL PARAMETERS

COOLING SET	min	Max.	default
Water inlet temperature (cooling mode)	4 °C	18 °C	7 °C
HEATING SET			
Water inlet temperature (heating mode)	25 °C	65 °C	45 °C
ANTI-FREEZE ALARM INTERVENTION			
Intervention temperature on EVAPORATOR side	-15 °C	4 °C	3 °C
TOTAL DIFFERENTIAL			
Proportional temperature band within which the compressors are activated and deactivated	3 °C	10 °C	5 °C

		0200	0280	0300	0330	0350	0500	0550	0600	0650	0700
COMPRESSOR MAGNET CIRCUIT BREAKERS											
MTC1	A	17	23	24	28	33	23	28	24	28	33
MTC1A	A	-	-	-	-	-	23	23	24	28	33
MTC2	A	17	23	24	28	33	33	23	24	28	33
MTC2A	A	-	-	-	-	-		23	24	28	33
MANUALLY RESET HIGH PRESSURE SWITCH											
PA	bar	40	40	40	40	40	40	40	40	40	40
HIGH PRESSURE TRANSDUCER											
TAP	Bar	39	39	39	39	39	39	39	39	39	39
LOW PRESSURE TRANSDUCER											
TBP	bar	2	2	2	2	2	2	2	2	2	2
COOLING CIRCUIT SAFETY VALVES											
BP	bar	30	30	30	30	30	30	30	30	30	30
MAGNETOTHERMIC FANS											
VERSION		4	6	8	8	8	8	8	8	12	12



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